

Description of Density Adjustments

? Question 1

When YMC Twill-type Wrinkle appears in these areas



Q Description

Method:

Reduce heating energy for YMC

A screenshot of the 'YMCCKO | Resin K' Density Adjustment interface. It features two columns: 'Front side' and 'Back side'. Each column has three sliders for 'YMC', 'K', and 'Q'. In the 'Front side' column, 'YMC' is at 0, 'K' is at 0, and 'Q' is at 0. In the 'Back side' column, 'YMC' is at -15, 'K' is at -127, and 'Q' is at 0. An orange arrow points to the 'YMC' slider on the front side.

Description :

YMC Twill-type wrinkle may be caused by high heating energy. Please adjust YMC energy for that side to an appropriate value for each case.

The method of adjustment:

Enter the Driver → Printing preferences → Heating Energy

Based on actual conditions , adjust the YMC option of front-side or back-side under YMCCKO ribbon section , available value is between +/- 127. Greater value indicates higher energy.

※ In this case, it is suggested to reduce the value for YMC by 30~50 units.

Note : This case might be caused by different pictures , so recommend to transfer back to the original settings after this operation.

Description of Density Adjustments

? Question 2

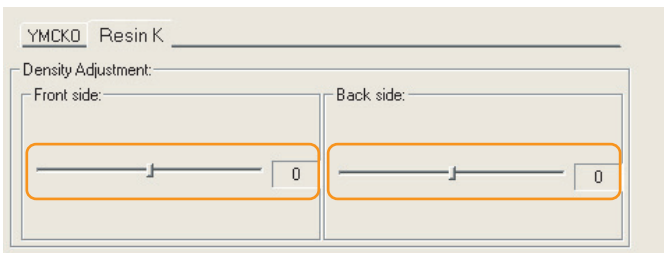
Data bled off when printing drawing in K



? Description

Method:

Reduce heating energy for Resin K



Description :

The method of adjustment:

Enter the Driver → Printing Preferences → Heating Energy

※ In this case, it is suggested to reduce the value for K by 10 units until normal .

Description of Density Adjustments

? Question 3

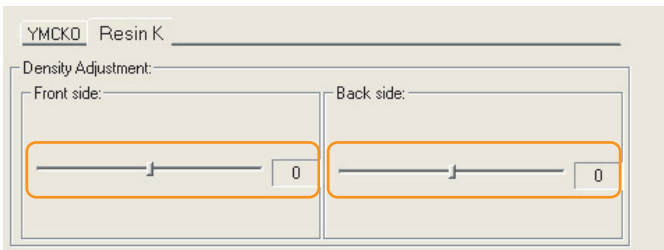
Data corrupted when printing drawing in K



? Description

Method:

Increase heating energy for Resin K



Description :

The method of adjustment:

Enter the Driver → Printing Preferences → Heating Energy

※ In this case, it is suggested to increase the value for K by 10 units until normal .

Note : Dust, dirt and wrinkle may also cause data corrupted. Please rule out the opportunity of this situation before taking above solution.